

# UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandra, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/901,500	07/03/2001	Chia-Pin Lin	JCLA7208	5186
7590 09/13/2004		EXAMINER		
J.C. PATENTS INC. Suite 250			GOFF II, JOHN L	
4 Venture			ART UNIT	PAPER NUMBER
Irvine, CA 92	618		1733	

DATE MAILED: 09/13/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
Office Action Summary	09/901,500	LIN ET AL.			
Office Action Summary	Examiner	Art Unit			
	John L. Goff	1733			
The MAILING DATE of this communication Period for Reply	n appears on the cover sheet v	vith the correspondence address			
A SHORTENED STATUTORY PERIOD FOR RI THE MAILING DATE OF THIS COMMUNICATION  Extensions of time may be available under the provisions of 37 CF after SIX (6) MONTHS from the mailing date of this communication  If the period for reply specified above is less than thirty (30) days,  If NO period for reply is specified above, the maximum statutory properties to reply within the set or extended period for reply will, by some any reply received by the Office later than three months after the rearned patent term adjustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no event, however, may a n. a reply within the statutory minimum of the eriod will apply and will expire SIX (6) MO	reply be timely filed irty (30) days will be considered timely. NTHS from the mailing date of this communication.			
Status					
1) Responsive to communication(s) filed on $\underline{0}$	01 June 2004				
2a)⊠ This action is <b>FINAL</b> . 2b)□ This action is non-final.					
3) Since this application is in condition for allo		ters prosecution as to the marite is			
closed in accordance with the practice und	ler Ex parte Quayle, 1935 C.[	D. 11, 453 O.G. 213.			
Disposition of Claims		,			
4) Claim(s) 1-5,7,8,10,11,13-19,22 and 23 is/are pending in the application.					
4a) Of the above claim(s) <u>10,11,22 and 23</u> is/are withdrawn from consideration.  5) Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>1-5,7,8 and 13-19</u> is/are rejected.					
7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction are	nd/or election requirement				
	or orosion roquirement.				
Application Papers					
9)☐ The specification is objected to by the Exan					
10)⊠ The drawing(s) filed on <u>09 September 2003</u>	is/are: a)⊠ accepted or b)□	☐ objected to by the Examiner.			
Applicant may not request that any objection to	the drawing(s) be held in abeyar	nce. See 37 CFR 1.85(a).			
Replacement drawing sheet(s) including the cor	rection is required if the drawing	(s) is objected to. See 37 CFR 1.121(d).			
11)☐ The oath or declaration is objected to by the	Examiner. Note the attached	d Office Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
12) ☐ Acknowledgment is made of a claim for fore	eign priority under 35 U.S.C. 8	\$ 119(a)-(d) or (f)			
a)☐ All b)☐ Some * c)☐ None of:		, , , , , , , , , , , , , , , , , , , ,			
<ol> <li>Certified copies of the priority docum</li> </ol>	ents have been received.				
2. Certified copies of the priority documents have been received in Application No					
3. Copies of the certified copies of the p	priority documents have been	received in this National Stage			
application from the International Bur	eau (PCT Rule 17.2(a)).				
* See the attached detailed Office action for a	list of the certified copies not	received.			
Attachment(s)  1)  Notice of References Cited (PTO-892)	🗀	•			
<ul> <li>7) Notice of References Cited (PTO-892)</li> <li>2) Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> </ul>	4) ∐ Interview S Paper No(s	ummary (PTO-413) s)/Mail Date			
Information Disclosure Statement(s) (PTO-1449 or PTO/SB/Paper No(s)/Mail Date		formal Patent Application (PTO-152)			
. Patent and Trademark Office					

Art Unit: 1733

### **DETAILED ACTION**

- 1. This action is in response to the amendment filed on 6/1/04. The previous 35 USC 112 rejections have been overcome.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

## Claim Rejections - 35 USC § 103

- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 4. Claims 1-4, 7, 13-16, and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hosomi et al. (U.S. Patent 5,806,177) in view of the admitted prior art (Specification pages 1, 2, and 6).

Hosomi et al. disclose a method for laminating copper foil onto an internal printed circuit board (PCB). Hosomi et al. teach the method comprises providing an internal PCB (e.g. epoxyglass fabric substrate having a circuit formed on at least one of its surfaces), coating isolating material (e.g. liquid epoxy polymer resin described as undercoating agent) onto the upper and

Art Unit: 1733

lower surfaces of the internal PCB using a roller coater, curing (at least partially) by irradiation the isolating materials to form tack-free layers having a predetermined thickness, placing metal foils (e.g. copper foils) also coated with uncured or semi-cured isolating material (e.g. liquid epoxy resin) onto the irradiation cured isolating layers of the internal PCB to form a multilayer PCB, and then heating and pressing the multilayer PCB to completely heat cure the isolating materials and secure the metal foils to the internal PCB (Figures 1A-2C and Column 3, lines 35-67 and Column 4, lines 1-3 and Column 10, lines 7-21 and 43-37 and Column 11, lines 1-5). It is noted Hosomi et al. are silent as to determining the thickness of the isolating material/layers according to the type of metal foil used. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use any well known and conventional technique to determine the thickness of the insulating material/layers taught by Hosomi et al. such as according to the type of metal foil used as it was well known in the art to determine the thickness in this manner as shown for example by the admitted prior art (e.g. to control the requirements of the PCB circuit), it being noted only the expected results would be achieved.

The admitted prior art discloses it was known to laminate copper foil to a substrate through a layer of insulating material to form a PCB (Page 1, lines 17-23). The admitted prior art teaches it was known that the thickness of the insulating layer was restricted to the type of copper foil used (Page 1, lines 23-24 and Page 2, lines 1-2 and Page 6, lines 16-18). Furthermore, the admitted prior art teaches that the thickness of the isolating layer of the PCB can affect the Radio frequency (RF) properties and impendence of the circuit. Therefore the

Art Unit: 1733

thickness of the PCB is controlled according to the requirements of the circuit properties (Page 2, lines 3-5).

5. Claims 5 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hosomi et al. and the admitted prior art as applied to claims 1-4, 7, 13-16, and 18 above, and further in view of Takahashi et al. (U.S. Patent 4,400,438).

Hosomi et al. and the admitted prior art teach all of the limitations in claims 5 and 17 as applied above except for a teaching of using insulating material comprising polyimide.

However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use as the insulating material taught by Hosomi et al. material comprising polyimide or polyimide and epoxy as it was well known in the art to include polyimide in the insulating material to increase the heat resistant properties of the insulating material as shown for example by Takashi et al.

Takahashi et al. (particularly the background of Takashi et al.) disclose it was known in the art of forming PCBs to use as the insulating material one comprising polyimide or polyimide and epoxy as the polyimide provides not only excellent heat resisting properties but also good fire or flame retardant properties (Column 1, lines 15-23 and 35-37).

6. Claims 8 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hosomi et al. and the admitted prior art as applied to claims 1-4, 7, 13-16, and 18 above, and further in view of Yates et al. (U.S. Patent 6,270,648).

Hosomi et al. and the admitted prior art teach all of the limitations in claims 8 and 19 as applied above except for a teaching on using treated copper foils, although it is noted Hosomi et al. are not limited to any particular type. It would have been obvious to one of ordinary skill in

Art Unit: 1733

the art at the time the invention was made to use as the copper foils taught by Hosomi et al. ones that have been treated to produce low profile, high profile, or reverse copper foils to increase their adhesive strength as was well known in the art as shown for example by Yates et al.

Yates et al. disclose that is was known to treat copper foils to produce high profile, low profile, or reverse copper foils to increase the adhesion strength of the foils to a base substrate in forming metal clad laminates (e.g. PCBs) (Column 4, lines 38-67 and Column 5, lines 1-15).

### Response to Arguments

7. Applicant's arguments filed 6/1/04 have been fully considered but they are not persuasive.

Applicant argues, "However, claims 1, 13 of the present invention is first coating isolating material onto the upper surface and the lower surface of the substrate by using a rolling process, and then metal foils without adhesive thereon are laminated onto the surfaces of the isolating layers."

The claims are not commensurate in scope with this argument, as the claims do not require metal foils without adhesive.

Applicant further argues, "In addition the curing step taught by Hosomi is performing after both the isolating material and the metal foils are laminated onto the internal layer circuit board."

Hosomi et al. teach <u>prior to contacting the metal foils</u>, coating isolating material (i.e. undercoating agent) onto the upper and lower surfaces of the internal PCB and then curing (at least partially) by irradiation the isolating material to form tack-free layers such that the limitation requiring curing of an insulating material before laminating the metal foils is met.

Art Unit: 1733

### Conclusion

8. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **John L. Goff** whose telephone number is **(571) 272-1216**. The examiner can normally be reached on M-F (7:15 AM - 3:45 PM).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Blaine Copenheaver can be reached on (571) 272-1156. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Art Unit: 1733

Page 7

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

John L. Goff

BLAINE COPENHEAVER
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700